and my hereinafter named Executor to be required and absolutely necessary for properly and rightly continuing and carrying on of said such Company's or companies business profitably and successfully. The capital stock of said company or companies shall be divided as follows, to wit:- one-half of the entire thereof to my son C. K. Williams and which now, or already belongs to him as per my gift, and deed to him several years ago, and the other one-half thereof which would belong to me, if living, unto my hereinafter named Executor, to be held by him as part of the corpus of my estate, and said stock shall be included as in the provisions of Items sixth, tenth and eleventh of this my will, excepting from said property however, the real and personal estate, lying and being in the County of Berks, State of Pennsylvania, and in the County of Warren, State of New Jersey.

I furthermore wish and suggest the incorporated company or companies

to continue the business of C. K. Williams & Co., consisting of their several business enterprises, because I believe the same would be for the best interest of my son, Charles K. Williams, and all my legatees and devisees hereinafter named. I desire such incorporated company or companies to have the said Charles K. Williams become a member thereof on the above named conditions and give him principal management of the said incorporated company or companies business. The length of charter of said company or companies to be made for, and upheld and sustained for not less than ten years after my death and as much longer as found practicable and advisable by the majority of my legatees and devisees.

The title of said new corporation or corporations to be known as C. K. Williams & Company.

Third: - If for any reason whatsoever, the said Charles K. Williams and my hereinafter named Executor should fail to organize jointly the corporation or corporations for continuing the said various business enterprises now known as C. K. Williams & Company in the manner and on the conditions named in Item second of this my last will, then and in that case, I desire and direct that my interest in the business now known as C. K. Williams & Company shall be held, retained and managed by my hereinafter named Executorsfor the benefit of my estate for a period of not less then ten years after my death, and as much longer as may seem advantageous and profitable to a majority of my beneficiaries, the business style or title in that case to be the J. T. Williams' Estate, and for that purpose I hereby give and grant unto my said Executor the powersand authority to manage and do with the same according to his discretion with the same effect as I might if living, also to divide or sell and make most advantageous disposition or division of all my estate; except, however, the part or parts thereof which may be found to be absolutely necessary for the use of the said incorporated company or companies as reserved for that purpose as per Section Second hereof.

Fourth: I give, bequath and devise unto my son, Charles K. Williams, and his heirs forever all my estate, right, title and claims whatsoever, in and to that part of the real and personal property which he and I together may own at the time of my death, situate in the County of Berks, State of Pennsylvania, and in the County of Warren, State of New Jersey the same being principally mining property.

/Fifth:- I give and bequeath unto my niece. Edith C. Williams, the sum of One Constant Dollars as the same amount of money I inherited from my cousin, Lydia Lippencott, formerly of the State of New Jersey yet I would allow my Executor to have two years in pay-

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I furthermore desire and bequeath all my household furniture used in my sleeping room and collection of stuffed birds, together with the bosom diamond so long worn by me, my falling tom buggy wagon and my family bible unto my daughter Hannah E. Irvin because she has had less furniture than any of my other children and after her death, the family bible is to go to my son, F. C. Williams, for and during his naturallife and thereafter to either a surviving brother or sister if any. I also bequeath my gold watch, chain and charm to my grandson, Joseph Williams Ayers, who was named after me. I furthermore give and bequeath my U. S. patent for improvements in ship anchors and my mineral collection unto my son, Charles K. Williams, and also a U.S. Patent for improvement in tempering metals unto my son, F. C. Williams and which was assigned to my by one William R. Eaches of North Ninth Street, Reading, Pa. It is my further request, however, in this patent, that a one-half interest is to be re-assigned to said William R. Eaches, providing he first helps my son, F. C. Williams to realize sufficient money out of the patent or out of the tempering of metals to pay all of the outlay heretofore made by my son, F. C. Williams in his efforts to advance and foster a metal tempering business in the City of Easton, Pennsylvania.

Sixth: - As to all other of my estate, real, personal and mixed, whatsoever and where soever the same may be, except the real and personal property as devised and bequeathed unto my Son, Charles K. Williams, In Item Fourth of this my will; I divide in three equal parts, and I devise and bequeath one-third share thereof unto my son, Frank C. Williams, his heirs and assigns forever; one-third share thereof unto my daughter, Hannah E. Irvin, and the remaining one-third share thereof unto my daughter, Emma C. Ayers. The said shares of my two daughters, Hannah and Emma however, to be held in trust by my son Frank C. Williams. with full authority to invest and reinvest the principal sums, and recover the rents, issues and profits thereof, he to pay semi-annually the net income thereof unto my said daughters, respectively, for their sole and separate use, and during the natural life of each. At and upon the death of either of my said daughters, the income of her or their respective shares shall be paid in equal parts unto her or their children living at the time of their death after each of such children may have arrived at the age of twenty-one years and until they arrive at the age of thirty-five years, and upon such child arriving or reaching at the age of thirty-five years, there shall be paid unto him or her onfequal part of the principal aum of their mother's share of my estate, to belong to such child absolutely. And further, if any of the children of either of my said daughters should die at any time without leaving issue to survive them the income and principal of the shares of such children dying shall be paid to their respective surviving brothers and sisters in equal parts subject to the foregoing limitations and restrictions as to age.

Provided, that if either of my said daughters should have children born after the date hereof, such children shall receive the principal of their portion of their mother's share in my estate; absolutely upon becoming twenty-eight years of age.

Seventh:- My son, Frank C. Williams, shall have the first right or option to buy, own and continue in possession of the grain flouring mill and all the water power and other rights thereunto belonging which he now enjoys as tenants in possession of said premises. The water power of said mill property to not be less than forty-five horse power whan the stream is in normal condition. In like manner, it is my wish and will, that my daughter, Hannah E. Irvin, shall be allowed the first right, option or privilege to buy, possess and continue in possession of the lot or piece of real estate. There she now resides at the water corner of Fifteenth and Took Streets, sin the City